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(cont'd)

CAUTION: Do not overtighten the drain bolt.

NOTE:

- Use new O-rings when reassembling.
- Apply oil to O-rings before installation.
- Use liquid gasket. Part No. 08718 — 0001.
- Clean the oil control orifices before installing them.

Except GS model:

**OIL CONTROL ORIFICE
(HYDRAULIC TAPPET)**

**OIL CONTROL ORIFICES
(CAMSHAFT JOURNAL)**
Remove with 6 x 1.0 mm bolt and clean.

**OIL CONTROL ORIFICE
(HYDRAULIC TAPPET)**
Remove with 6 x 1.0 mm bolt and clean.

ENGINE OIL PRESSURE SWITCH
18 N·m (1.8 kg-m, 13 lb-ft)
Apply liquid gasket to the threads when installing.

**OIL PUMP
CAP**

O-RING
Replace.

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**OIL PUMP
CAP BOLT**
42 N·m (4.2 kg-m,
30 lb-ft)

SPECIAL BOLT
8 x 1.25 mm: 3 BOLTS
22 N·m (2.2 kg-m,
16 lb-ft)
6 x 10 mm: 5 BOLTS
12 N·m (1.2 kg-m,
9 lb-ft)
Replace.

SNAP RING
Install with open
side facing up.

ENGINE OIL FILTER
1 turn or 22 N·m
(2.2 kg-m, 16 lb-ft)
Replace every 12,000 km
(7,500 miles) or 6 months.

O-RING
Replace.

O-RING
Replace.

O-RINGS
Replace.

O-RINGS
Replace.

DOWEL PINS

O-RING
Replace.

6 x 1.0 mm
12 N·m (1.2 kg-m, 9 lb-ft)

BAFFLE PLATE

LOWER BAFFLE PLATE

OIL SCREEN

DOWEL PIN

OIL PAN
Apply liquid gasket
to the mating surface
of the block.

8 x 1.25 mm
22 N·m (2.2 kg-m, 16 lb-ft)

OIL PAN INNER PIPE
Clean when installing.

WASHER
Replace.

DRAIN BOLT
14 x 1.5 mm
45 N·m (4.5 kg-m,
33 lb-ft)
Do not overtighten.

O-RINGS
Clean when installing.